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“जानने का अधिकार, जीने का अधिकार”

Mazdoor Kisan Shakti Sangathan

“The Right to Information, The Right to Live”

“पुराने को छोड़ नये के तरफ”

Jawaharlal Nehru

“Step Out From the Old to the New”

IS 4172 (2005): Dimensions for radii under the head of bolts and screws [PGD 31: Bolts, Nuts and Fasteners Accessories]

“ज्ञान से एक नये भारत का निर्माण”

Satyanaaranay Gangaram Pitroda

Invent a New India Using Knowledge



“ज्ञान एक ऐसा खजाना है जो कभी चुराया नहीं जा सकता है”

Bhartṛhari—Nītiśatakam

“Knowledge is such a treasure which cannot be stolen”



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भारतीय मानक

सामान्य उद्देश्य के लिए काबले और पेंच —
मीट्रिक श्रेणी — शीर्ष के नीचे की त्रिज्या
(दूसरा पुनरीक्षण)

Indian Standard

GENERAL PURPOSE BOLTS AND
SCREWS—METRIC SERIES—RADII UNDER
THE HEAD

(*Second Revision*)

ICS 21.060.10

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BUREAU OF INDIAN STANDARDS
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NEW DELHI 110002

NATIONAL FOREWORD

This Indian Standard (Second Revision) which is identical with ISO 885 : 2000 'General purpose bolts and screws — Metric series — Radii under the head' issued by the International Organization for Standardization (ISO) was adopted by the Bureau of Indian Standards on the recommendations of the Bolts, Nuts and Fasteners Accessories Sectional Committee and approval of the Medical Instruments, General and Production Engineering Division Council.

The original version of this standard was issued in 1967 and revised in 1982. The first revision was harmonized with ISO 885:1976. This second revision has been made by adoption of latest edition of ISO 885 published in 2000 to make pace with the latest developments taken place at international level.

The text of ISO Standard has been approved as suitable for publication as an Indian Standard without deviations. Certain terminology and conventions are, however, not identical to those used in Indian Standards. Attention is drawn especially to the following:

- a) Wherever the words 'International Standard' appear referring to this standard, they should be read as 'Indian Standard'.
- b) Comma (,) has been used as a decimal marker while in Indian Standards, the current practice is to use a point (.) as the decimal marker.

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test, shall be rounded off in accordance with IS 2 : 1960 'Rules for rounding off numerical values (revised)'. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

Indian Standard

GENERAL PURPOSE BOLTS AND SCREWS—METRIC SERIES—RADII UNDER THE HEAD

(*Second Revision*)

1 Scope

This International Standard specifies the sizes of the radii under the head and the transition diameters of metric series general purpose bolts and screws.

2 Dimensions

See Figure 1 and Table 1.

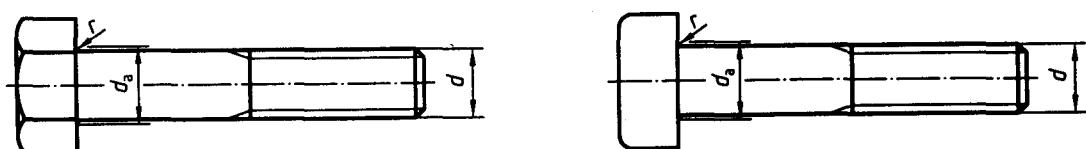


Figure 1

Table 1 — Dimensions r_{\min} and $d_{a, \max}$

Dimensions in millimetres

Thread diameter d	Radius r_{\min} product grades A, B and C	Transition diameter ^a $d_{a, \max}$		Thread diameter d	Radius r_{\min} product grades A, B and C	Transition diameter ^a $d_{a, \max}$	
		product grades A and B	product grade C			product grades A and B	product grade C
1,6	0,1	2	—	39	1	42,4	45,4
2	0,1	2,6	—	42	1,2	45,6	48,6
2,2	0,1	2,8	—	45	1,2	48,6	52,6
2,5	0,1	3,1	—	48	1,6	52,6	56,6
3	0,1	3,6	—	52	1,6	56,6	62,6
3,5	0,1	4,1	—	56	2	63	67
4	0,2	4,7	—	60	2	67	71
4,5	0,2	5,2	—	64	2	71	75
5	0,2	5,7	6	68	2	75	79
6	0,25	6,8	7,2	72	2	79	83
7	0,25	7,8	8,2	76	2	83	87
8	0,4	9,2	10,2	80	2	87	92
10	0,4	11,2	12,2	85	2	92	97
12	0,6	13,7	14,7	90	2,5	97	102
14	0,6	15,7	16,7	95	2,5	102	108
16	0,6	17,7	18,7	100	2,5	108	113
18	0,6	20,2	21,2	105	2,5	113	118
20	0,8	22,4	24,4	110	2,5	118	123
22	0,8	24,4	26,4	115	2,5	123	128
24	0,8	26,4	28,4	120	2,5	128	133
27	1	30,4	32,4	125	2,5	133	138
30	1	33,4	35,4	130	2,5	138	145
33	1	36,4	38,4	140	2,5	148	156
36	1	39,4	42,4	150	2,5	159	166

^a The transition diameter d_a is the diameter of the circle formed at the junction of the radius r and the bearing surface of the head.

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Amendments Issued Since Publication

Amend No.	Date of Issue	Text Affected

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